



KHAI NGUYEN

KẾT NỐI VỮNG BỀN

DIN 7504

**SELF DRILLING AND TAPPING
SCREW WITH IRON-PLATE THREAD**

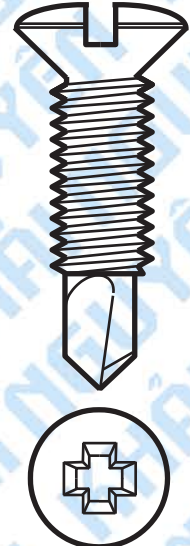
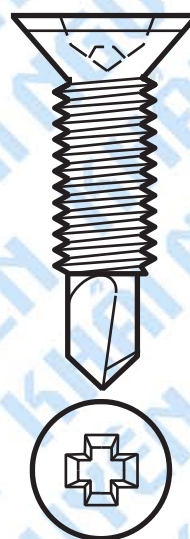
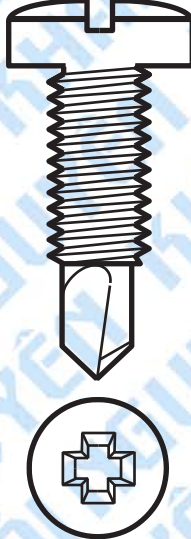
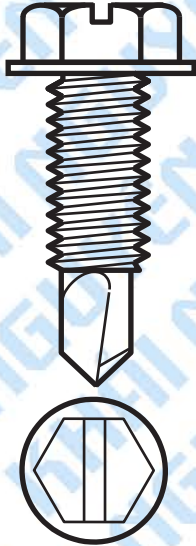
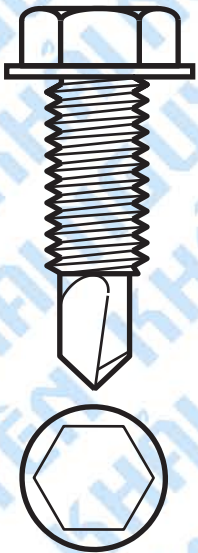
SHAPE K
HEXAGON HEAD
WASHER FACED

SHAPE L
HEXAGON SLOTTED
HEAD, WASHER FACED

SHAPE N
CHESSE HEAD
CROSS RECESSED
DIN 7981

SHAPE P
COUNTERSUNK HEAD
CROSS RECESSED
DIN 7982

SHAPE Q
OVAL HEAD
CROSS RECESSED
DIN 7983



D mm		2.9	3.5	3.9	4.2	4.8	5.5	6.3
MATERIAL	FROM	0.7	0.7	0.7	1.75	1.75	1.75	2
THICKNESS(mm)	TO	1.9	2.25	2.4	3	4.4	5.35	6
S		-	5.5	5.5	7	8	8	10
E		-	5.96	5.96	7.59	8.71	8.71	10.95
C		-	0.6	0.6	0.9	0.9	1	1
D		5.5	6.8	7.5	8.0	9.5	10.8	12.4
K min		-	3.2	3.2	4	4.15	5.15	6.15
K2 min		-	1.55	1.55	1.9	2	2.7	3.3
K3		2.2	2.6	2.8	3.05	2.55	3.95	4.55
K4		1.7	2.1	2.3	2.5	3	3.4	3.8
D2 min		-	7.6	7.6	8.2	9.8	10.0	12.2
D3		2.3	2.8	3.1	3.6	4.1	4.8	4.8

USE FULL THREAD LENGTH IN ACCORDANCE WITH GRIP LENGTH(L2)

LENGTH L	L2						
9.5	3.25	2.85					
13	6.6	6.2	5.8	4.3	4.7		
16	9.6	9.2	8.8	7.3	5.8	5	
19	12.5	12.1	11.7	10.3	8.7	8	7
2		15.1	14.7	13.3	11.7	11	10
25		18.1	17.7	1.3	14.7	14	13
32			24.5	23	21.5	21	20
38			30.5	29	27.5	27	26
45					34.5	34	33
50					39.5	39	38